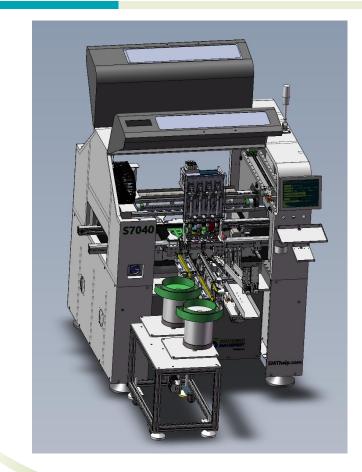
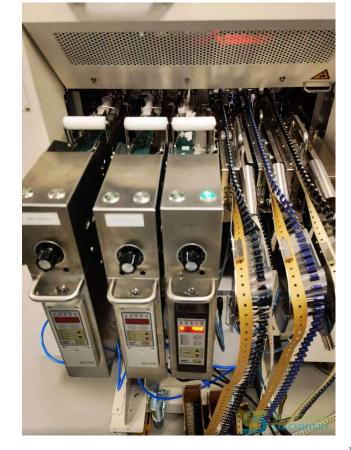
SOUTHERN THT Odd Form Feeder to SMT Mounter





RTF-2002 Radial feeder



Advanges:

This feeder is adapted to 12.7/15.0 hole pitch standard taped vertical components at 24 volts Power supply, with programmable control circuit, stable work, strong strain capacity.

The use of Lessa stepper motor feeding, accurate positioning and quick response.

SMC/Koganai cylinder is used to drive 'Pin-Cutting Foot-Body Positioning (CCL)' at the same time Linkage mechanism, cylinder work at the same time to complete three actions, simple and efficient, easy to maintain.

The body generally adopts high-speed steel and aluminum alloy to ensure the stability of the fuselage, low loss and long life. At the same time, it matches the common SMD models on the market.





Deminsion(L*W*H)	680*76*140mm
power	24V DC
Control circuit	Programmable, can communicate with ASM
Component	Standard taping (12.7/15.0)
Cycle time	≤ 1 s

Feature:

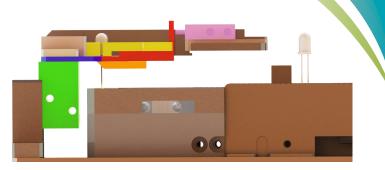


The enlarged guide wheel (red on the left) adopts a center design, occupying the entire U-shaped arc surface, and drives the feeding and discharging at the same time to prevent the jamming of the material belt.

Separate operator panels facilitate manual adjustment and maintenance.



The handle and positioning strip (red above) are designed to fit with the standard SMD The same quick installation and transfer, easy operation, fast line changeover.

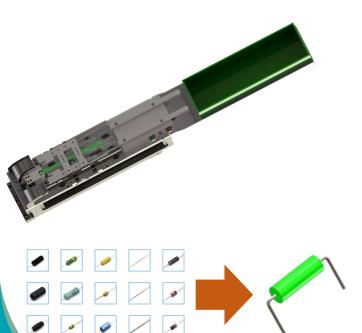


This feeder adds a pin clamping action before the foot cutting action. As shown in the left figure, the pink small cylinder first drives the red pinch piece to fix the pins, avoiding the jumping of the material caused by the orange foot cutting knife. / Pin section deformation and other issues.

At the moment when the foot cutting action is completed, the yellow positioning block also completes the positioning of the material body at the same time. At this time, the pink cylinder moves back to release the pins and waits for the machine to pick up the material.

Since the entire CCL mechanism adopts an integrated floating design, you only need to loosen the screw of the green adjustment block and adjust the height to adjust the length of the pin after cutting. It is simple and fast, and does not delay the time for changing the wire.

ATF-1002 Axial Feeder



Advantage:

This feeder is adapted to 12.7/15.0 hole pitch standard taped vertical components at 24 volts Power supply, with programmable control circuit, stable work, strong strain capacity.

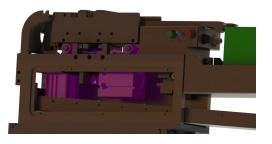
The use of Lessa stepper motor feeding, accurate positioning and quick response.

SMC/Koganai cylinder is used to drive 'Pin-Cutting Foot-Body Positioning (CCL)' at the same time. Linkage mechanism, cylinder work at the same time to complete three actions, simple and efficient, easy to maintain.

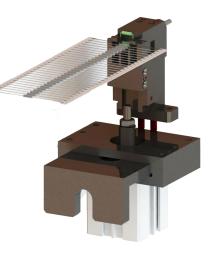
The body generally adopts high-speed steel and aluminum alloy to ensure the stability of the fuselage, low loss and long life. At the same time, it matches the common SMD models on the market.

Deminsion(L*W*H)	710*92*200mm
Power	24V DC
Control circuit	Programmable, can communicate with ASM
Components	Standrad taping
Cycle time	≤ 1 s
Pitch	5~15mm Adjustable

Feature:



The sports part adopts imported SMC cylinder and NSK bearing With linear guide (pink area above) to ensure material supply The action accuracy and good life of the device



The cylinder (gray and white above) is lifted up at one time: element cutting foot / bent foot forming & element Three actions of lifting into position, simple and efficient, easy to maintain.



Humanized design:

The ATF-1002 comes with a storage box and a waste belt discharge chute, which saves the space of the huge box/tray and makes the use more worry-free.

The operation panel is equipped with three buttons of 'start', 'self/manual' and 'reset' for easy calibration and maintenance

TF-1001D Tube Feeder



Advantage:

This model is a compact two-track feed, and the monorail model is TF-1001.

This feeder is suitable for **most** of the multi-pin components in the tube, 24 volts power supply, with programmable control circuit, stable work, strong strain capacity.

Each track is fed with one Leisa stepper motor, with precise steps and fast response Each track adopts 6 cylinders to drive the automatic loading of the material pipe / automatic positioning of the material pipe / automatic abandonment of the empty tube, which is simple and efficient, and up to 20 tubes of materials can be loaded at the same time per track to ensure the endurance. Each track has a direct vibration auxiliary feed (optional).

The body generally adopts high-speed steel and aluminum alloy to ensure the stability of the fuselage, low loss and long life.

At the same time, it matches the common SMD models on the market

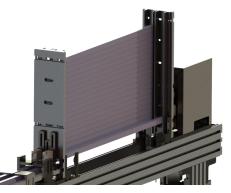
A STATE	Deminsion(L*W*H)	1460*80*1148mm
	Power	24V DC
	Control circuit	Programmable, can communicate with ASM
	Component	Most tube materials
Mille Morris Lincon.	Cycle time	≤ 0.7s *2P
	Optional touch screen for more functions	Optional direct vibration auxiliary feeding

Feature:



Dual-track output (yellow in the above picture):

Occupies 1.5 times the space of the single-rail model, and achieves twice the efficiency output, saving time and effort



High storage capacity (purple area above): The maximum material storage capacity is 40 tubes, which effectively reduces the frequency of operator refilling and liberates labor



Convenient operation panel:

There is an independent operation panel at the rear (optional touch screen for more functions), which is convenient for calibration and maintenance

BF-2002D Vibration Feeder





Advantage:

This model is a compact double-layer vibrating plate feeding, with a total of four tracks, which can supply four kinds of materials at the same time.

This feeder is suitable for most bulk special-shaped components, 220 volt power supply, with programmable control circuit, stable operation and strong adaptability.

Tracks 1 & 2 are short tracks, share one direct vibration, short travel, and quick discharge.

No. 3 & 4 rails are long gauges, using two direct vibrations at the front and rear, with sufficient vibration sources and rapid discharge.

The body is generally made of high-speed steel and aluminum alloy to ensure the stability of the body, low loss, and long life.

At the same time, it matches the common SMT models in the market.

The overall width of the 4 rails of this model (the part extending into the machine table) is only 231mm.

Power220∨Control CircuitProgrammable, can communicate with ASMComponentMost bulk componentsCycle time≤ 1s*4PWidth track231mm
Component Most bulk components Cycle time ≤ 1s*4P Width track 231mm
Cycle time $\leq 1s^{*}4P$ Width track 231mm
Width track 231mm
Width track 231mm

Feature:



Four-track output:

This model realizes 4 materials at the same time with a total width of 231mm.

supply, greatly improving space utilization.

Vertical feeding:

Through the vertical feeding track (the S-shaped pink area in the above picture), the realization of double-layer feeding solves the problem of too many vibrating plates occupying the pedestrian passage.



Label Feeder-SLF100X

A label feeder is used to transport labels to the SMT machine, with which a label is sticked on the PCB.

1. Applicable to roll-type auxiliary materials of 3C products, such as foam, double-sided tape, protective film, conductive adhesive etc. Automated production line with high-speed and high-precision!

2. Supply coil-type reinforcing steel sheets to the reinforcing machine (or a SMT machine) to ensure a reinforcing process of the FPC flexible circuit board.

3. To replace the labor with a robotic arm.

Model	SLF100X					
Feeder Size	L*W*H	650x165x320mm				
Feeder Size	Weight	7.5Kg		100		
	Bottom paper width	<60mm; <80mm; <100mm			1000	
	Bottom paper thickness	0.05mm-0.08mm		~		
	Bottom paper makings	PET plastic film or paper tape		t.		2
Material	Material type	Paper label, protective film, foam, double-sided tape, conductive adhesive or copper foil and steel sheet etc.			0	- A
	Material size	min>3mm、MAX <bottom paper="" td="" width<=""><td></td><td></td><td></td><td>Ci un</td></bottom>				Ci un
	Inner diameter of tray	3-inch roll core(Standard) (customizable)				
	Material thickness		LE NORTH DE LE DE	1100.11000.10		
	Maximum load of tray	ЗКд		2012 1440 - 2515 		
	Quantity	Single row and multiple columns, or multi-column expansion	TUBORIAN - ESS TUTETA TUTETA USBARIAN - ESS	214002448 - 0152		
	Speed gear	Four(adjustable)			ZTEPAM UCALINE U UNALINE U INVECTOR - 0522	
Feeding part	Position adjustment	X axis limit adjustment + Y axis software adjustment + Z axis mechanical adjustment	Transferren - Bitty		Printer Wei Weiter	
	Feeding accuracy	X±0.2mm, Y±0.2mm	23759.0 21759.0 2146.002.00 U/ 2146.002.00 - 0252	2012010 11204011788 10 2140020488 - 6252	ZUTRAG ZUTRAG UTRAGEND U THANKENAN U THANKENAN - TEST	



Southern S-JVF02 SMT tube stick vibrating feeder (24VDC)

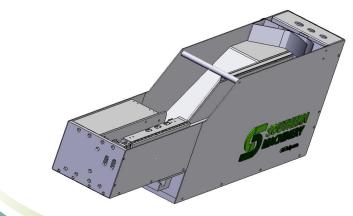
Input channel4Stick Width1Overall size3Voltage24VModel Compatible

4 Input Channel 110mm 365 x 110 x 125 mm

: JUKI RS-1

S-MVF01 Bulk Feeder





Advantage:

Bluk feeders typically are custom made for one particular part and require a lot of space.

Our new flexible bulk Feeder is dramatically smaller than bowl feeders and can handle a range of part types.

Deminsion(L*W*H)	850*140*260mm
Power	220V
Control Circuit	Programmable
Component	Bulk component
Cycle time	≤ 1 s

Feature



Principle: Through the components selection track, NG components through the reflux

Belt return: The selected material is transported to the component level by direct vibration



Bulk component can be selected and loaded through the belt feeder.



It has small size, fast replacement and low noise.



High versatility, can realize multi-pin lead componnet versatility.



It can be equipped with any brand of placement machine to realize bulk component feeding.



No encapsulation, no packaging costs.

Technical parameter

Technical Parameter-1

Deminsion	L*W*H	850*140*260mm
Weight		12kg
	Туре	Connector, Buzzer, Mesh port, Terminal post, Square capacitor
Component	Size	3*3*3-20*20mm
	Feature	Components have distinct characteristics that can be physically distinguished
	Not Match	Physical characteristics are not obvious to be directional The pins are easily deformed The length-to-height ratio is less than 1:1.2
	Packaging	Bulk
Structure	Feeding	Motor driven belt feeding + direct vibration feeding
	Positioning	Fiber optic induction + direct vibration delay
	Fixed	Positioning key + pressing block to support other fixed structures

SOUTHERN THT Odd Feeder

Technical parameter

Techinical Parameter-2				
	Voltage	220V/50HZ		
Average current/peak current		3A/6A		
Air Electric Operate Connect Commnunicate	Air	0.4-0.6Mpa		
	Operate	Button operate		
	8-pin ø16mm aviation plug			
	Support IO communication or no communication self-control			
Control		PLC		
	Motor speed	500 r/min		
	Feeding speed	1.5-28		
Feeding channel Speed adjust Feeding accuracy		Single channel		
		Infinitely variable speed regulation		
		±1mm		
Feeding test		Achieve 1000 times of continuous feeding without abnormality		
Test record	Aging test	Continuous operation for 48 hours without abnormalities		

